

Goldfields Machining Parts Catalogue

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Sandvik Parts

Cylinder Mounting Pins

Boom Lift Cylinder Pin

Part Number	QTY	Description
26438801	2	Collet Pin Assembly

Boom Swing Cylinder Pins

Part Number	QTY	Description
26438802	1	Collet Pin Assembly
26438801	1	Collet Pin Assembly
20806188	1	Ring (D75mm, D70mm, L=15.5mm)

Inner Zoom Cylinder Pin

Part Number	QTY	Description
26511761	1	Collet Pin Assembly

Feed Tilt Cylinder Pin

Part Number	QTY	Description
26438771	1	Collet Pin Assembly

Feed Swing Cylinder Pin

Part Number	QTY	Description
26438771	1	Collet Pin Assembly
26438772	1	Collet Pin Assembly
20806058	2	Ring (D55mm, d50mm, L=10.5mm)

Bolting Cylinder Pin

Part Number	QTY	Description
26438771	2	Collet Pin Assembly

TFX Cylinder Pin

Part Number	QTY	Description
20888528M	2	Collet Pin Assembly

Rail Extension Cylinder Pin

Part Number	QTY	Description
20890738	2	Pin Assembly
32104168	1	Feed Extension Bracket

TB40

Part Number	QTY	Description
26498041		Collet Pin Assembly TB40
26498042		Collet Pin Assembly TB40

Boom Knuckle (Rear Assembly)**Main Boom Knuckle**

Part Number	QTY	Description
26438368	1	DPU Cover
20795108	1	DPU Connection Piece
20788368	1	Cover
80011839	1	Oring (D80mm x 3mm)
52245080	1	Oring (D120mm x 3mm)
85323979	12	M6 Nordlock Washer
44250000	12	M6 x 20mm Bolt
26433168	4	Flange Bearing L=50mm
87345749	3	V Seal
44585470	6	M16 x 30mm Capscrew
85068749	6	M16 Nordlock Washer

34473812	1	Key
20795808	4	Shim (0.127mm, 83mm dia)
20795928	4	Shim (0.30mm, 83mm dia)

Boom Swing Clevis

Part Number	QTY	Description
20788108	1	Shaft
26424018	2	Boom Flange Bearing L=94mm
87345749	2	V-Seal (Sandvik D125mm)
80011839	1	Oring (D80mm x 3mm)
20788368	1	Cover
52245080	1	Oring (D120mm x 3mm)
44585470	6	M16 x 30mm Capscrew
85068749	6	M16 Nordlock Washer
20795808	4	Shim (0.127mm, 83mm dia)
20795928	4	Shim (0.30mm, 83mm dia)

Outer Zoom

Outer Zoom Pivot Mount

Part Number	QTY	Description
32306078	1	Boom Shaft L=366mm
88563579	2	Spring Pin D20mm x 40mm
26438368	2	DPU Cover
52245080	2	Oring (D120mm x 3mm)
80011839	1	Oring (D80mm x 3mm)
44250000	8	M6 x 20mm Bolt

85323979	8	M6 Nordlock Washer
87345749	2	V-Seal (Sandvik D125mm)
26424018	2	Boom Flange Bearing L=94mm

Outer Zoom

Part Number	QTY	Description
26511761	1	Collet Pin Assembly
26424018	2	Boom Flange Bearing L=94mm
20782568	14	Adjusting Screw
20782438	14	Locking Screw
80046179	12	M10 x 35mm Bolt
85128209	12	M10 Nordlock Washer

Outer Zoom – Weld on Adjuster Plate

Part Number	QTY	Description
26413928	1	Single Thread Boom Weld On
32089808	1	Twin Thread Boom Weld On
32347658	1	Quad Thread Boom Weld On
GM2001	1	Boom Outer Flange Weld On
GM2001MOD	1	Boom Outer Flange Weld On *MODIFIED* M10 Holes drilled and Tapped to 15mm deep (not Blind)
GM2002	1	Boom Outer Grease Plate Weld On

Inner Zoom

Inner Zoom

Part Number	QTY	Description
26433318	2	Boom Flange Bearing L=74mm
87345749	2	V-Seal (Sandvik D125mm)
32107508	1	Flange Seal
80046179	12	M10 x 35mm Bolt
85128209	12	M10 Norlock Washer
26511761	1	Collet Pin Assembly
80053739	4	M16 x 35mm Bolt
85068749	4	M16 Nordlock Washer

DPU

DPU – Service Exchange

Part Number	QTY	Description
55003142	1	TB60 Left Hand DPU Service Exchange
55003140	1	TB60 Right Hand DPU Service Exchange
DPU SX SID	1	GPU Service Exchange Skid

DPU Mount

Part Number	QTY	Description
32305758	1	Boom Shaft L=306mm
52245080	2	Oring (D120mm x 3mm)
80011839	1	Oring (D80mm x 3mm)
26438368	2	DPU Cover
88563579	1	Spring Pin D20mm x 40mm
85323979	8	M6 Nordlock Washer
44250000	8	M6 x 20mm Bolt
26433318	2	Boom Flange Bearing L=74mm
87345749	2	V-Seal (Sandvik D125mm)

DPU Kits

Part Number	QTY	Description
GM0207	1	DPU Repair Kit Kit Includes: 1x 32305628. DPU Main Shaft L=380mm 1x 20790608. DPU Swing Shaft L=242mm 4x 26433298. DPU Flange Bearing L=35mm 4x 26433448. DPU Large Steel Bush 2x 26439808. DPU Knuckle Steel Bush 2x 26439788. DPU Swing Frame Steel Bush 1x 20793908. DPU Large Pin Cover 1x 20790858. DPU Swing Pin Cover 1x 26438368. DPU Cover 1x 20795108. DPU Connection Piece 1x GM0207BSK. DPU Bolt, Washer, Seal, Spring Pin Kit
GM0207BSK	1	DPU Bolt, Washer, Seal, Spring Pin Kit Kit Includes: 3x 87345749. V-Seal, 125mm dia 2x 87902639. V-Seal, 100mm dia 2x 80011839. O-Ring, 80mm dia x 3mm 3x 52245080. O-Ring, 120mm dia x 3mm 1x 88563579. Wave Pin, 20mm dia x 40mm 6x 80721959. Cap Head Bolt, M16 x 35mm 12x 44577460. Cap Head Bolt, M6 x 20mm 6x 44582160. Cap Head Bolt, M12 x 30mm 12x 85323979. Nord Lock Washer, M6 6x 85106809. Nord Lock Washer, M12 6x 85068749. Nord Lock Washer, M16

GM207SK	1	DPU Shim Kit Kit Includes: 2x 20795928. Shim D83mm, 0.30mm 2x 20795808. Shim D83mm, 0.127mm 2x 20796938. Shim D68mm, 0.30mm 2x 20796808. Shim D68mm, 0.127mm
GM0307	1	DPU to Boom Pin, Bush, Cover and Seal Kit Kit Includes: 1x 32305758. Shaft L=306mm 2x 26433318. Flange Bearing L=74mm 2x 87345749. V-Seal, 125mm dia 2x 26438368. Cover 2x 52245080. O-Ring, 120mm dia x 3mm 1x 80011839. O-Ring, 80mm dia x 3mm 1x 88563579. Wave pin, 20mm dia x 40mm 2x 26438771. Collet Pin Assembly 8x 85323979. Nord Lock Washer, M6 8x 44250000. Cap Head Bolt, M6 x 20mm
GM0307BSK	1	DPU/ Boom Bolt, Seal Kit Kit Includes: 2x 87345749. V-Seal, 125mm dia 2x 52245080. O-Ring, 120mm dia x 3mm 1x 80011839. O-Ring, 80mm dia x 3mm 1x 88563579. Wave Pin, 20mm dia x 40mm 8x 44250000. Cap Head Bolt, M6 x 20mm 8x 85323979. Nord Lock Washer, M6

DPU

Part Number	QTY	Description
55004014		DPU Swing Knuckle

Feed Cradle & Post

Post Housing

Part Number	QTY	Description
26436888	2	Post Housing Flange Bearing. L=100mm
34473813	1	Wedge

Feed Cradle Safety Bolt

Part Number	QTY	Description
GM0105	1	Bar Safety Pin Kit Kit Includes: 1x 55212568. Bar Safety Pin 1x 55212562. Bar Safety Pin (Nut) 1x 55211338. Cover Safety Pin
55211338	1	Cover Safety Pin
55212562	1	Bar Safety Pin (Nut)
55212568	1	Bar Safety Pin

Feed Cradle Bush (Feed Extension Cylinder)

Part Number	QTY	Description
47650308	2	Bush (D36mm, d28mm, L=30mm)

Front Rope Pulley

Front Rope Pulley

Part Number	QTY	Description
32361098	1	Pulley Wheel Complete Assembly
32041708	1	Pulley Wheel Bracket
33277938	1	Pulley Wheel
34571092		Pulley Wheel Spacer (D50mm, d40.2mm x 5.85mm)
34571092-2mm	1	Pulley Wheel Centre Spacer (D50mm, d40.2mm x 2mm)
20611688	1	Pulley Wheel Shaft
34571092	2	Pulley Wheel Spacer (D50mm, d40.2mm x 5.85mm)
88817219	1	Pulley Wheel Relief Fitting
80008339	1	Spring Pin. D8mm
42229200	1	90mm Internal Circlip
86798699	1	Bearing

57210240	1	M6 Grease Nipple
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Centralizers, Buffers & Bash Plates

Travelling Centralizer

Part Number	QTY	Description
26368598	1	Centraliser Assembly
26393408	1	Centraliser Jaw
26368468	1	Centraliser Frame
32532298	1	Sandvik Single Boom Front Centraliser

Front Centralizer

Part Number	QTY	Description
55040654	1	Sandvik Front Centraliser
55040654KIT	1	Sandvik Front Centraliser with Long Buffer
26393408	1	Centraliser Jaw
26393788	1	Centraliser Jaw Weld On
26363408	1	Buffer. Modified Length & Harder Material

Rail End, Dozer & Bash Plates

Part Number	QTY	Description
32511638	1	Rear Frame
32511638MOD	1	Rear Fame – Modified to suit M20 Fine pitch bolt for feed cylinder rod nut
55040033	1	Feed Beem Plate
20756808	1	Dozer Plate
55077642	1	Rail End Plate

Feed Brackets & Plates

TFX Bracket & Plate

Part Number	QTY	Description
55051524	1	TFX Bearing Bracket
47650308	2	Bush (D36mm, d28mm, L=30mm)
20888408	2	Bush (D36mm, d28mm, L=26mm)
55041355	1	TFX Plate

TFX Bracket & Pin

Part Number	QTY	Description
55203455	1	TFX Bracket
20888408	2	Bush *D36mm, d28mm, L=26mm)
20888528M	1	TFX Bracket Collet Pin Assembly
GM2003	1	TFX Bracket Sandwich Plate

TFX Kits

Part Number	QTY	Description
GM2004	1	TFX Bolt & Washer Kit Kit Includes: 2x Hex Head Bolt, M16x 70mm 2x Nord Lock Washer, M16
GM2005	1	TFX Bracket Assembly Kit Kit Includes: 1x 55203455. TFX Bracket 1x 20888528M. TFX Bracket Collet Pin Assembly 1x GM2003. TFX Bracket Sandwich Plate 2x GM2004. TFX Bracket Bolt and Washer Kit

Feed Plates, Impulse Brackets & Cylinder Supports

Part Number	QTY	Description
32512498	1	Plate, Rope Wheel Cradle
32202158	1	Feed Cylinder Cradle Plate
20902718	1	Mushroom Bolt
55086830	1	TFX Cylinder Support Housing D11mm, d78mm, L=135mm

Drifter

HLX5 Drifter Components

Part Number	QTY	Description
30299518	1	Aluminium Frame Strip, HLX5
30299518MOD	1	Aluminium Frame Strip, HLX5 Modified Hole Slot Length 5mm
55003610	1	HLX5T Rope Mounting Piece
GM2017	1	HLX5 Sleeve. D73.05mm, d65mm, L=40.5mm
GM3025	1	Adaptor Cradle, HLX5T to Atlas 2000 Series Rail
GM3025A	1	Adaptor Cradle, HLX5D to Atlas 2000 Series Rail
GM3044	1	Square Head Thread Insert, HLX5 Case Adaptor
GM3045	1	Spacer. HLX5 Case Adaptor D32mm, d16.50mm, L=18mm

HL500 Drifter Components

Part Number	QTY	Description
15232078	1	HL500 Upright Cradle Tensioning Plate

HL1560 Drifter Components

Part Number	QTY	Description
15241248	1	HL1560 Bolt On Cradle Rear Mount
30288048	1	HL1560 Rear Cover
GM2006	2	Cradle Lube Nozzle M24 Thread, 6JIC male thread

RD525 Drifter Components

Part Number	QTY	Description
GMRD525	1	RD525 Stabiliser Valve Cover Kit

Live Ends

Part Number	QTY	Description
32165827LE	1	T40 Extra Swing Live End
32188657LE	1	TB60 Bolting Cylinder Live End
32188657SSLE	1	TB60 Bolting Cylinder Live End - Stainless Steel Rod
32579827LE	1	TB60 Swing Cylinder Live End
35256775LE	1	TB60 Tilt Cylinder Live End
55000437LE	1	Front Jackleg Cylinder Live End
55000439LE	1	Rear Jackleg Cylinder Live End
55168156LE	1	Front Jackleg Cylinder Live End
55175516LE	1	SB60 Bolting Cylinder Live End

Service Exchange Items

Part Number	QTY	Description
55004021SX	1	Sandvik TB40 Post Housing Service Exchange
552142251SX	1	Sandvik TB40 Feed Cradle Service Exchange

Service Exchange Cylinders

Part Number	QTY	Description
32109648SX	1	Sandvik TB60 Zoom Cylinder
32188657SX	1	Sandvik TB60 Bolting Cylinder
32579827SX	1	Sandvik TB60 Swing Cylinder
55085906SX	1	Sandvik 10' Drifter Feed Cylinder
55161091SX	1	Sandvik SB60 Zoom Cylinder

Outright Cylinders

Part Number	QTY	Description
32109648SX	1	Sandvik TB60 Zoom Cylinder
55047472SX	1	Sandvik TB60 Feed Extension Cylinder
55085906SX	1	Sandvik 420 Drifter Feed Cylinder

Slide Hammer

Part Number	QTY	Description
GM1001	1	Slide Hammer Shaft
GM1002	1	Slide Hammer Shaft Handle, Female Thread
GM1003	1	Slide Hammer Bush Installation Hand, Male Thread
GM1004	1	Slide Hammer
GM1005	1	Slide Hammer Long Collect Removal Attachment (M20 x 1.5 thread)
GM1006	1	Slide Hammer Short Collet Removal Attachment (M24 x 3 thread)
GM1007	1	Slide Hammer Bush Removal Attachment 60mm/50mm
GM1008	1	Slide Hammer Bush Removal Attachment 85mm/70mm
GM1009	1	Slide Hammer Bush Removal Attachment 90mm/60mm

GM1010	1	Slide Hammer Bush Removal Attachment 36mm/28mm
GM1011	1	Slide Hammer Stop Ring
GM1012	1	Slide Hammer Carry Bag
GM1013	1	Slide Hammer Kit Kit Includes: 1x GM1001. Slide Hammer Shaft 1x GM1002. Slide Hammer Shaft Handle, Female Thread 1x GM1003. Slide Hammer Bush Installation Handle, Male Thread 1x GM1004. Slide Hammer 1x GM1005. Slide Hammer Long Collet Removal Attachment 1x GM1006. Slide Hammer Short Collet Removal Attachment 1x GM1007. Slide Hammer Bush Removal Attachment 60mm/ 50mm 1x GM1008. Slide Hammer Bush Removal Attachment 85mm/ 70mm 1x GM1009. Slide Hammer Bush Removal Attachment 90mm/ 60mm 1x GM1010. Slide Hammer Bush Removal Attachment 36mm/ 28mm 1x GM1011. Slide Hammer Stop Ring 1x GM1012. Slide Hammer Carry Bag
GM1014	5	Slide Hammer Offset Attachment M24 x 3 Thread (Minimum order of 5)

Cylinder Components

Drifter Feed Cylinder - 55085906

Part Number	QTY	Description
55085906BARREL	1	Barrel
32265558	1	End Cap
55054070MOD	1	Gland *Modified – One piece modified design gland in single billet construction incorporating mounting feet
55085912	1	Rod
55055045	1	Sealkit

Feed Extension Cylinder - 55047472

Part Number	QTY	Description
16960438	1	Barrel – includes 1 x 59943148 Bush
32265558	1	End Cap
32219708	1	Gland
15516928	1	Piston
26348798	1	Rod Not – Includes 2 x M12 x 20 Grub Screw
55040154	1	Stop Tube L=200mm
55047477	1	Stop Tube L=100mm
55053835	1	Stop Tube D56/40, L=600mm

LH514 Lift Cylinder

Part Number	QTY	Description
56014011	1	Gland
56018313	1	Piston

LH514 Steering Cylinder - 56014134

Part Number	QTY	Description
56014013	1	Gland
56019415	1	Sealkit
56211569	1	Rod

LH514 Tilt Cylinder

Part Number	QTY	Description
56018916	1	Gland

Rod Clamp Cylinder – 78070033

Part Number	QTY	Description
78070033	1	Rod Clamp Assembly (Includes 2 x Jaws)
78070033CLY	1	Sandvik Rod Clamp Cylinder – NEW
70290606	1	Barrel
70281205	1	Cover
70130111	1	Piston/Rod
702620852	1	Tie Rod
BOM08910	1	Sealkit
GM3050	1	Bolt Kit

Sandvik Canopy Cylinder - 32361241

Part Number	QTY	Description
15516928	1	Piston
16608268	1	Gland
33275107	1	Rod. Sandvik Canopy Cylinder Includes 1x59943148 Bearing Bushing
85223559	1	Sealkit

Sandvik Drifter Feed Cylinder – 55085906

Part Number	QTY	Description
26348798	1	Rod Nut
55085906BARREL	1	Barrel
55085912	1	Rod. Sandvik Drifter Feed Cylinder
55055045	1	Sealkit

Sandvik Front Jackleg Cylinder - 55000437

Part Number	QTY	Description
55012911	1	Sealkit
55012985	1	Dog Point Bolt
55013076	1	Piston
55013078	1	Alibronze Gland
55013079	1	Stop Tube
55013087	1	Jackleg Foot
55013092	1	Barrel
55013092PB	1	Port Block
55013093	1	Rod. L=735mm
55173622	1	Rod. L=835mm
55013087	1	Foot
53371198	1	Jack Leg Pin D40mm L=170mm *Modified for greasing, grease port each end of pin. 3 x external grease grooves

Sandvik Rear Jackleg Cylinder - 55000439

Part Number	QTY	Description
55012911	1	Sealkit
55013076	1	Piston
55013078	1	Gland
55013087	1	Foot
55013094	1	Barrel
55013095	1	Rod. Sandvik Rear Jackleg Cylinder L=935mm

SB40 Feed Extension Cylinder - 55157534

Part Number	QTY	Description
55151496	1	Gland
55151497	1	Piston
55161889	1	Rod
55151533	1	Stop Tube
55161890	1	Barrel

SB60 Bolting Cylinder - 55175516

Part Number	QTY	Description
55155899	1	Gland
55158761	1	Piston
55175516LE	1	Live End
55176462	1	Rod. Sandvik SB60 Bolting Includes 1 x 20797408 Bearing Bushing
55196044	1	Sealkit

SB60 Boomlift Cylinder – 55182470

Part Number	QTY	Description
55152816BARREL	1	Barrel
32243368	1	Rod
55153114	1	Cover Needle Valve
55165043	1	Sealkit

SB60 Zoom Cylinder - 55161091

Part Number	QTY	Description
55161130	1	Barrel
55093808MOD	1	Gland *Modified – One piece gland / stop tube
55093781	1	Piston
55160996	1	Rod. Sandvik SB60 Zoom Includes 1 x 81474919 Bearing 2 x 4227290 Circlip
55150568	1	Sealkit

TB40 Extra Swing Cylinder - 32165827

Part Number	QTY	Description
16241708	1	Gland
31265827LE	1	Live End
55016267	1	Rod. TB40 Extra Swing
15502428	1	Piston
87193469	1	Sealkit

TB40 Feed Swing Cylinder - 32631037

Part Number	QTY	Description
26419168	1	Gland
32300308	1	Rod. Sandvik TB40 Feed Swing Includes 1x20797408 Bearing Bushing

TB40 Feed Tilt Cylinder - 32631037

Part Number	QTY	Description
32300428	1	Rod. Sandvik TB40 Feed Swing Includes 1x20797408 Bearing Bushing
87169439	1	Sealkit – Overcentre Valve

TB40 Zoom Cylinder - 32109647

Part Number	QTY	Description
32110698	1	Rod. Sandvik TB60/TB40 Zoom Includes: 1x 81775009 Bearing 2x 42227570 Circlip
15504448	1	Piston

TB60 Bolting Cylinder - 32188657

Part Number	QTY	Description
16141268	1	Gland
16141268OS	1	Gland Over Size
32188657LE	1	Live End
32188657SSLE	1	Live End – Stainless Steel Rod
15500408	1	Piston
32243998	1	Rod. TB60 Feed Tilt/Bolting Including 1x 20797408 Bearing Bushing
81859389	1	Sealkit
86912899 LOCKWASHER	1	Locknut M40
87193339	1	Overcentre Valve

TB60 Boomlift Cylinder - 32592005

Part Number	QTY	Description
32107218	1	Piston
32592005BARREL	1	Barrel
88469089	1	Sealkit

TB60 Feed Extension Cylinder - 55047472

Part Number	QTY	Description
15516928	1	Piston
16960438	1	Barrel
32219708	1	Gland
55047473	1	Rod. Sandvik TB60 Feed Extension Includes 1x59943148 Bearing Bushing
59943148	1	Bush
88541629	1	Sealkit

TB60 Feed Swing Cylinder - 32579827

Part Number	QTY	Description
26419168	1	Gland
32302448	1	Rod. TB60 Feed Swing Includes 1 x 20797408 Bearing Bushing
32579827BARREL	1	Barrel
32579827LE	1	Live Ned
15500408	1	Piston
88472049	1	Sealkit

TB60 Tilt Cylinder - 35256775

Part Number	QTY	Description
16141268	1	Gland
32243998	1	Rod. TB60 Feed Tilt/Bolting Including 1x 20797408 Bearing Bushing
35256775Barrel	1	Barrel
3525677LE	1	Live Ned
15500408	1	Piston
81859389	1	Sealkit

TB60 Zoom Cylinder - 32109648

Part Number	QTY	Description
15504448	1	Piston
16239508MOD	1	Gland *Modified – One Piece Gland/Stop Tube
32110438	1	Barrel
32110698	1	Rod. Sandvik TB60/TB40 Zoom Includes: 1x 81775009 Bearing 2x 42227570 Circlip
85670069	1	Sealkit

TB60 Zoom Extension Cylinder - 32109648

Part Number	QTY	Description
16239508MOD	1	Gland
32110438	1	Barrel
32110698	1	Rod
85670069	1	Sealkit

TFX Cylinder – 55193155

Part Number	QTY	Description
33128748	1	Piston Sealing Bush
55032934	1	Piston
55033017	1	Gland
55033478	1	Sealkit
55193155Barrel	1	Barrel
55193033	1	Rod. Sandvik TFX 6/12 Cylinder – 2465mm long from centre of eye Includes 1 x 59943148 Bearing Bushing
55193156	1	Rod. Sandvik TFX 8/14 Cylinder – 3080mm long from centre of eye Includes 1 x 59943148 Bearing Bushing

ATLAS COPCO PARTS

Gas Spring Holder

Part Number	QTY	Description
3719011659	1	Gas Spring Hydraulic Cylinder
3719012106	1	Gas Spring Repair Kit
3719000096AK	1	Rod Holder Assembly Kit
3719000096BK	1	Rod Holder Bolt Kit
3719000089	1	Jaw Holder
3719000097	1	Tie Rod
3719000098	1	End Plate
3719000099	1	Mounting Flange
3719000138	1	Locking Plate
3719000182	1	Space
3719000183	1	Cap

Atlas Pito Housing

Part Number	QTY	Description
GM3026	1	Pit Housing & Removable Centralisers (3128321272)
GM3001	1	Pit Housing Centraliser Bush
GM3028	1	Pit Housing Fixed Jaw Plate
GM3029	1	Pito Housing Bush Retaining Plate
GM3030	1	Pito Housing Bolt Kit
GM3031	1	Pit Housing M10 Dowl Bolt

Chuck Bowl

Part Number	QTY	Description
371900045712	1	Atlas NQ Chuck Bowl

Atlas Components

Part Number	QTY	Description
3115201900	1	Connection Plate
3115207400	1	Nose Cone Stud L=300mm
3115229600	1	EL60 Flushing Head Guide
3115229700	1	T51 Flushing Head Guide
3115307300	1	Nose Cone Stud L=250mm
3115351500	1	T51 Nose Cone Guide Bushing
3115359200	1	Stop Ring
3128061900	1	4mm Sliding Piece Key
3128242700	1	Shaft
3128242708	1	1257 Gripper Leaver Arm
31282472714	1	Attachment Keeper Plate – 1257 Gripper Leaver Arm
3128301389	1	Rod End Jaw Holder
3128307488	1	Slide Insert
3222308395	1	Attachment Shaft, D125mm, L=892mm
3222310223	1	Pin. D70mm, L=165.5mm
3222310225	1	Pin. D80mm, L=185.5mm
3222310230	1	Pin. D90mm, L=180mm
3222310230	1	Pin. Oscillation Cylinder Bottom D60mm, L=180mm
3222312501	1	Shaft. D15mm, L=75mm
3222312501-GM	1	Frame Weld on Spacer for Shaft

3222312503	1	Shaft
3222316176	1	Collet Pin Assembly. D80mm
3222319985	1	Shaft L7 Gripper Arm
3222320783	1	Pulley Wheel Shaft
3222320803	1	Pulley Wheel
3222320910	1	Shaft
3222320918	1	Shaft
322232267	1	Drive Shaft. D100.3mm, d60mm, L=277.3mm
3222325055	1	T51 Bushing Half
3222325056	1	T60 Bushing Half
3222325111	1	Collet Pin Assembly. D90mm
3222325114	1	Atlas L7 Guide Arm
3222326110	1	Holder Shaft
3222330476	1	Cast Iron Wear Block
3222332624	1	Jaw Holder
3222334402	1	Pin. Oscillation Cylinder Top D60mm, L=140mm
32223249784	1	Guide Plate to Suit Large Arm
GM3023	1	1257 Gripper Arm Lever Kit Assembly

Service Exchange Cylinders

Part Number	QTY	Description
3128306004SX	1	Atlas 104 Boomlift Service Exchange
3128312649SX	1	Atlas 104 Dump Service Exchange

Outright Cylinders

Part Number	QTY	Description
3128259401	1	Atlas 104 Drifter Feed Cylinder
3128306006	1	Atlas 104 Feed Extension Cylinder
9121591301	1	Atlas 80mm Jackleg Cylinder
3222323124	1	Breakout Cylinder

Cylinder Components

104 Drifter Feed Cylinder – 3128259401

Part Number	QTY	Description
0339100020	1	Taper Lock
3128049400	1	Spacer Sleeve
3128062100	1	Spacer Shaft
3128259405	1	Sealkit
3128312617	1	Rod
3128395100	1	Gland
3128395100MOD	1	Gland/Mount
9126395100	1	Gland
9236201029MOD	1	Piston SPG Type
GM3040	1	Barrel

GM3041	1	1.5m Solid Spacer
GM3042	1	1.2m Solid Spacer

63mm Jackleg Cylinder – 3128306002

Part Number	QTY	Description
3128209955	1	Check valve
3128306002Barrel	1	Barrel
3128306615	1	Rod
5112300509	1	Footing
9121686050	1	Sealkit
9126385600	1	Piston
9126385800	1	Gland

104 Boomlift Cylinder - 3128306004

Part Number	QTY	Description
066110013	1	Small Dowdy Washer
3128306004Barrel	1	Barrel
3128306617	1	Rod
8231120306	1	Over centre Valve
9121701750	1	Sealkit
9123650711	1	Gland
9124956700	1	Piston
9125664800	1	Large Dowdy Washer

104 Feed Extension Cylinder – 3128306006

Part Number	QTY	Description
3128306006Barrel	1	Barrel
5112315641	1	Rod
9122503850	1	Sealkit
9124956400MOD	1	Piston - Modified Design

80mm Jackleg Cylinder – 9121591301

Part Number	QTY	Description
9110896700	1	Footing
9121591301Barrel	1	Barrel
9121591350	1	Sealkit
9126201003	1	Rod
9126201100	1	Gland
9126201200	1	Piston
9128707600	1	Piston Spool

104 Dump Cylinder – 3128312649

Part Number	QTY	Description
3128313368	1	Rod
3222290030	1	Piston
9106063013	1	Over Centre Valve
9120099309 Dump	1	Sealkit
9126395900	1	Gland

Breakout Cylinder – 3222323124

Part Number	QTY	Description
3128301389	1	Rod End Jaw Holder
3222326378	1	Barrel
3222326379	1	Piston / Rod
3222326382	1	Lock Ring
3222326383	1	Circlip
3222326384	1	Sealkit

1257 Drifter Feed Cylinder – 3128314251

Part Number	QTY	Description
3128314251Barrel	1	Barrel
3128314257	1	Sealkit
3128314258	1	Piston
3128314259	1	Rod
3128314260	1	Gland
GM3020	1	Stop Tube
GM3038	1	625mm Solid Spacer
GM3039	1	765mm Solid Spacer

1257 Jackleg Extension Cylinder - 3217928300

Part Number	QTY	Description
3217928350	1	Rod
9120099007	1	Sealkit

1257 Canopy Cylinder – 9126158000

Part Number	QTY	Description
9120099009Sealkit	1	Sealkit
9126158100	1	Rod – L=831mm

BOART LONGYEAR PARTS

Part Number	QTY	Description
GM4010	1	Greaseable Spigot Shaft
GM4010A	1	Greaseable Spigot Shaft, 20mm base
GM4020	1	TB60 to TB40 Torque Motor Coupling
GM4021	1	Boart Feed Cradle Post, TB40 Mounting Flange
GM4022	1	Boart Feed Cradle Pin Boss
GM86932	1	Boart 2-3/8" 700 Series Feed Hydraulic Cylinder
GM86932LG	1	Boart 3" 700 series feed hydraulic cylinder
3000164	1	Indexing Sheave Pulley Wheel
3000164/1	1	Sheave Wheel 170mm Diameter
3000165	1	Shaft. Large Wire Line Sheave L=137mm
3000167	1	Large Rod Roller Support
4012	1	Idler Wheel Bearing Housing
4014	1	Idler Wheel Bearing Housing Shaft
4015	1	Idler Wheel Bearing Housing Shaft Spacer
4022	1	Wear Plate. Weldment Box 240mm x 145mm x 10mm
4027	1	Idler Wheel Alibronze Bush. D85mm, d45mm, L=19mm
4028	1	Idler wheel bearing housing stepped nut cap
5005433	1	NQ Rod Guide Bush
56438	1	Shaft. Indexing Sheave L=92mm
56628	1	Foot Clamp Outer Bush Retainer Plate
56628/2	1	Foot Clamp Inner Bush Sandwich Plate
59645	1	Plate Clamp

59646	1	Pin Latch Bolt
600419	1	Wear Block Mounting Plate
600439	1	V-Slide Adjuster Flange
601656	1	Carriage Side Plate
601659	1	Rear Block Manifold
82591	1	Shaft. Rod Roller L=162mm
85059	1	V-Slide Adjuster Nut
85060L	1	V-slide Adjuster Bolt Long, Stainless Steel L=70mm
85575D	1	Wear Slide - Deep
86935	1	Wear Block
86948	1	Small Rod Roller Support
86949MOD	1	Bearing. D42mm, d20mm, L=12mm
88687	1	Top Plate Shaft D21mm, L=335mm

CAT PARTS

Cylinder Components

CAT R1300 Tilt Cylinder – 154-6904

Part Number	QTY	Description
186-9001	1	Rod
186-9003	1	Pad
243-6225	1	Sealkit
7K-9211	1	Lip Seal
9J-7099	1	Bushing Rod
9J-7100	1	Bushing Barrel

CAT R1300 Lift Cylinder – 154-6907

Part Number	QTY	Description
124-2726	1	Gland
186-9010	1	Rod
198-1142	1	Eye Bush
228-1779	1	Sealkit
2J-7686	1	Locknut
377-5855	1	Gland – Yellow Mark
7K-9209	1	Lip Seal

CAT R1300 Steer Cylinder – 155-4539

Part Number	QTY	Description
186-9005	1	Gland
186-9006	1	Piston
186-9195	1	Rod
237-8313	1	Sealkit
2J-0564	1	Locknut
7J-9346	1	Bush
7K-9209	1	Lip Seal
7X-0385	1	Bolt – 7/8 x 3.25in

CAT R2900 Steer Cylinder – 173-9477

Part Number	QTY	Description
163-5868	1	Relief Valve
198-1584	1	Rod
7J-9346	1	Bush

CAT R2900 Tilt Cylinder - 174-4700

Part Number	QTY	Description
030-7571	1	Bolt – 3/8 – 16x1in
166-4217	1	Wearband
186-8939	1	Rod
186-8941	1	Piston
186-9285	1	Sealkit
1V-5635	1	Bush
213-0942	1	Sealkit (Oversize)
3G-5022	1	Locknut

CAT R2900 Lift Cylinder - 303-4004

Part Number	QTY	Description
1V-7001	1	Bush
302-9176	1	Sealkit
7K-9218	1	Lip Seal

Cat Components

Part Number	QTY	Description
101-3672	1	Gland Bolt (Short) M36x4x120mm
111-9110	1	Valve Protector Guard – CAT Accumulator
147-0169	1	Gland Bolt (Long) M36x4x120mm
163-5518	1	Plug Rubber
163-5519	1	Plug Rubber
163-5522	1	Shim Round 130x230x1.6mm
164-5622	1	Cat 789 Drain Plug Weldment
190-3850	1	Valve Core – CAT Accumulator
196-0064	1	Bushing Sleeve
198-2390	1	Socket Head Bolt – 3/2" x 2 1/2"
1T-0720	1	Wearpad Bolt 3/8" x 1 1/4" 12 Point Head
1V-5635	1	Bush
1V-7036	1	Bushing B/Link
1V-7038	1	Bush – 1700 Z-Link
1V-8033	1	Pin
1V-8242	1	Bearing 1300 Dog Bone
1V-8953	1	Pin B/Link

203-1778	1	Pin Lift Cylinder
211-7351	1	Plug Plastic ½” x 20mm
214-4332	1	Plug 7/8 – 14
222-2367	1	Valve – CAT Accumulator
237-4156	1	Spherical Bearing
241-0037	1	Safety Sticker – CAT Accumulator

Outright Cylinder

Part Number	QTY	Description
154-6904	1	CAT R1300 Tilt Cylinder
154-6907	1	CAT R1300 Lift Cylinder

SURFACE DRILL PARTS

Part Number	QTY	Description
DA001	1	4 ½ ACME Knock On Nut Collar
DA002	1	3" High Tensile Hosetail Barb
DA005	1	Blow Down Wear Sleeve, Bottom D80mm, d54mm, L=76mm
DA006	1	Blow Down Wear Sleeve, Bottom D80mm d57mm, L=76mm
DA007	1	Blow Down Wear Sleeve, Top D80mm, d48mm, L=76mm
DA008	1	Blow Down Wear Sleeve, Middle
DA014	1	4 ½ ACMA Knock On Nut
DA017	1	Hose Tail Adaptor D150mm, D122mm ACME Thread, L=160mm
DA017A	1	Hose Tail Adaptor D150mm, D122mm ACME Thread, L=95mm
DA020	1	Wearband Wear Sleeve
DA054	1	Brass Bush
DA057	1	Brass Bush
DA058	1	Wearband Threaded Hose Tail Adaptor
DA058A	1	Bolt on Wearband Hose Tail Adaptor
GM4016	1	3" Hose Tail Jointer, Male Threaded both Ends
GM4046	1	Rod Cup Sleeve D160mm, D128mm, d117mm, L=348mm
JE035	1	Adaptor (Blowdown Replacement)
JE35A	1	Adaptor Top Plate (blowdown replacement)
JE35B	1	Adaptor Bottom Plate (Blowdown Replacement)
JE35C	1	Adaptor Centre Wear Sleeve (Blowdown Replacement)